

Industry-scale production of cultivated meat and the importance of valve control

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Grown from animal cells, cultivated meat has the potential to provide a more environmentally friendly alternative, that is also free from animal harm. Currently, production is laboratory-scale, and expanding to industrial levels could enable this new food to reach our supermarkets. To achieve this, the accurate environmental control of the bioreaction process is essential, meaning that gas flow and temperature regulation with optimised valve systems will be a vital requirement.

Kieran Bennett, Industry Account Manager for Food & Beverage applications at Bürkert, discusses the importance of bioreactor controls for scaling-up cultivated meat production.

Cultivated meat, produced by growing animal muscle cells, has the potential to revolutionise global nutrition. This 'new food' could remove primary ethical concerns surrounding animal care, and help reduce global warming, as well as minimise wider environmental challenges as a result of intensive farming.

Producing cultivated meat is achieved through cellular agriculture. A sample of cells is obtained from a donor animal by a physically harmless biopsy. Myocyte cells, the most common cells used to produce cultivated meat, are then separated and placed into a medium, such as a microalgae base, which is rich in the nutrients essential to cell reproduction. For the cells to achieve sufficient yield through further growth,

maintaining the precise environmental conditions within the bioreaction process is also crucial.

Scaling-up production

One major challenge the new food industry faces is the need to scale-up production. Although the current price of a cultivated meat burger is, theoretically, around €9 [\(1\)](#), this value has decreased significantly since production of the first lab-grown patty in 2013, which reportedly cost nearly €300,000 [\(2\)](#). Growing cultivated meat remains at laboratory scale, and before this new food can reach the supermarket, the cost of production needs to decrease further still.

Companies like Zeta are developing systems for meat and fish cell cultivation that have the potential to increase the scale of production over time. Large-scale bioreactors and fermenters that can efficiently create higher yields are required, and to ensure precise environmental control within these cell cultivation vessels, precision process control is vital.

A crucial factor to ensure that the initial cells multiply is temperature control. If the cells are not incubated at a precise temperature, they will die. Temperature control remains vital throughout the cultivation process to optimise yield, as well as quality. Within the bioreactor, precise gas control is also essential, ensuring the correct inlet of gases such as oxygen, as well as the dissipation of carbon dioxide, and the maintenance of the necessary pH level. A sterile environment is also a prerequisite. Quality, quantity, and safety of production depend on hygiene - and future regulation will hinge on this too.

Valve control

Central to gas and temperature control in cultivated meat production is the valve system. Zeta has developed a cultivated meat system in conjunction with Bürkert's

flow control technology that optimises fermentation gas dosing. While companies like Zeta are pioneers in this new field, in many respects, the control technology is already well-established. The exact parameters of temperature and gas modulation to optimise cell yield are still in development. However, cultivated meat production is set to involve industrial-scale bioreactors, controlled by systems like those supplied today by Bürkert to the pharmaceutical sector.

Control valves are integral to both the initial cell filtration and separation phase, as well as fermentation, and precision is essential throughout. Zeta, as well as development by the University of Queensland, has used Bürkert's mass flow controllers to regulate cultivated meat production. These devices control temperature and gas with accuracy down to $\pm 0.3\%$, and a deviation in repeatability of just $\pm 0.1\%$. Combined with possible flow control volumes as low as 0.005 litres per minute, this assures the accuracy required for large-scale cell production.

While a digital valve system helps to optimise this level of accuracy, it also increases control efficiency, important for scaling-up production while minimising cost. Typically, an industry-scale bioreactor features three or more mass flow controllers. Bürkert's system maintains a central control unit that serves as a master over compliant devices, reducing cost and resources in installation and management. The mass flow controllers communicate via Bürkert's EDIP digital network, which is based on CANopen, the predominant protocol in the automotive sector, chosen for its reliability.

Making the vision a reality

To ensure CIP protocols, material selection and design is fundamental. For hygienic applications, stainless steel is the benchmark, hence its prevalence in the pharmaceutical sector. While this is crucial for gas control, it's equally important for temperature control, where steam is usually used to regulate a bioreactor. Painted carbon steel valves are sometimes offered as lower cost alternatives, but stainless

steel is the de facto selection, thanks to its higher resistance to corrosion, smoother surface finish, and greater temperature tolerance.

The cultivated meat sector is on the brink of a distinct production increase, and this depends on the ability to transition from lab-scale to industrial-scale development. Valve modulation is integral, and while the precise control parameters are in development, the required technology base exists. Meanwhile, flow control manufacturers like Bürkert continue to fine-tune the process with innovators in this revolutionary new field.

Sources:

- (1) <https://www.maastrichtuniversity.nl/news/what%E2%80%99s-been-going-%E2%80%98hamburger-professor%E2%80%99>
- (2) <https://www.maastrichtuniversity.nl/news/what%E2%80%99s-been-going-%E2%80%98hamburger-professor%E2%80%99>

Image captions:



Image 1: Growing cultivated meat remains at laboratory scale, and before this new food can reach the supermarket, the cost of production needs to decrease further still. (Copyright (c) 2019 tilialucida/Shutterstock)



Image 2: Zeta, as well as development by the University of Queensland, has used Bürkert's mass flow controllers to regulate cultivated meat production.

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Bürkert Fluid Control Systems is one of the leading manufacturers of control and measuring systems for fluids and gases. The products have a wide variety of applications and are used by breweries and laboratories as well as in medical engineering and space technology. The company employs over 2,200 people and has a comprehensive network of branches in 35 countries world-wide.

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